



Parts List

Joerns® Bed Frames

UltraCare® XT

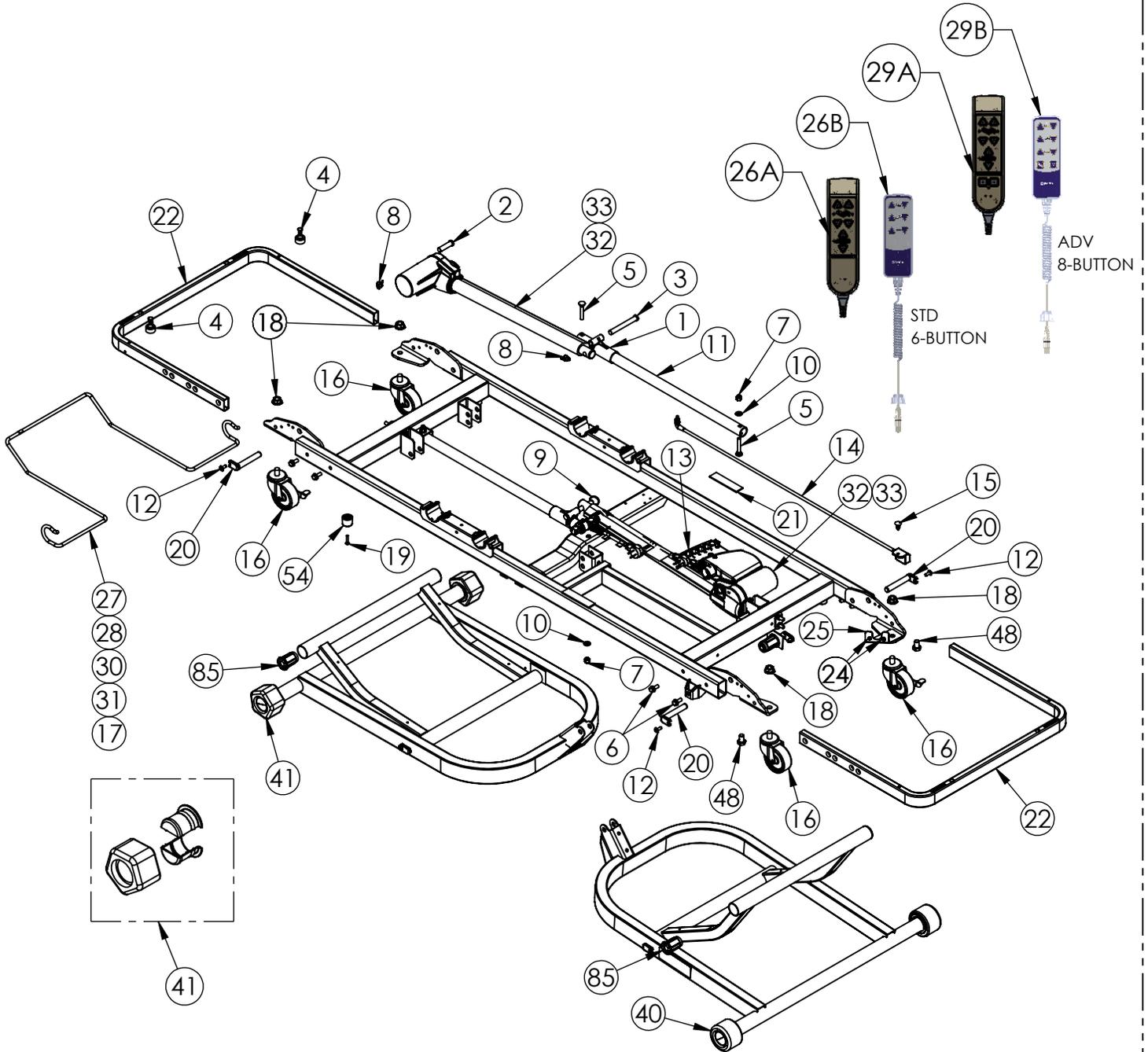
(For 500lb version from 2010 - Dec 2023)

To avoid injury, read user's manual before using.



FRAME COMPONENTS 76" AND 80" 500-LB VERSIONS MODEL: ULTRACARE XT

*76" MODEL HAS LIMITED SERVICE PART AVAILABILITY



ASSEMBLY OF ACTUATOR AND CONTROL BOX

FRAME COMPONENTS
76" AND 80" 500-LB VERSIONS
MODEL: ULTRACARE XT
*76" MODEL HAS LIMITED SERVICE PART AVAILABILITY

ITEM	PART NUMBER	DESCRIPTION
NS	6110075	MANUAL, USER, ULTRACARE XT (PDF AVAILABLE ON WEBSITE)
1	39001070-M	KIT, REPLACEMENT, HI-LO GLIDE (TWO GLIDES, HARDWARE, INSTRUCTIONS)
2	11012238	PIN, PIVOT, SLEEP SURFACE
3	11012361	PIN, PIVOT, LEG/ ACTUATOR
4	31009151	ASSEMBLY, BUMPER (BUMPER AND FASTENER)
5	12523159	BOLT, CARRIAGE, 5/16-18 x 2"
6	12553104	SCREW, THREADFORMING, 5/16 x 3/4"
7	12673105	NUT, NYLOCK, 5/16-18
8	12800032	PIN, LOCKING COTTER
9	12809807	RING, KICKOUT
10	12847531	WASHER, FLAT, 5/16"
11	25005930	TUBE, HI-LO GUIDE
12	12552592	SCREW, THREADFORMING, 1/4-20 x 5/8"
13	39000967	KIT, CONTROL BOX (CONTROL BOX AND INSTRUCTIONS)
14	11012449	CABLE, BATTERY BACKUP
15	12743182	FASTENER, PUSH-IN
16	39000874	KIT, CASTER (FOUR CASTERS, HARDWARE, INSTRUCTIONS)
17	11011866AL	BUMPER, WALL, 15 ³ / ₄ " (FITS 80" BED w/ ADVANCED CONTROLS, 4° TRT)
18	12675024	NUT, WHIZLOCK, 1/2-13
19	12551030	SCREW, THREADFORMING, #10-24 x 1"
20	11012662	PIN, PIVOT, STABILIZER
21	11011331	PAD, STOP, KNEE/ LEG
22	11012722AL	BRACKET, PANEL
24	12553203	SCREW, THREADFORMING, 8-32 x 1/2"
25	39001704	BRACKET, STAFF CONTROL (WAS 11012740AL)
26A	11012990	PENDANT, STANDARD
26B	11017334	PENDANT, STANDARD WITH HOOK
27	11012852AL	BUMPER, WALL, 10 ¹ / ₄ " (FITS 76" BED w/ STANDARD CONTROLS)
28	11012851AL	BUMPER, WALL, 13 ³ / ₄ " (FITS 80" BED w/ STANDARD CONTROLS <u>or</u> 76" BED w/ ADVANCED CONTROLS, 4° TRT)
29A	11012840	PENDANT, ADVANCED
29B	11017333	PENDANT, ADVANCED WITH HOOK
30	11011899AL	BUMPER, WALL, 18 ³ / ₄ " (FITS 76" BED w/ ADVANCED CONTROLS, 12° TRT)
31	11012608AL	BUMPER, WALL, 22 ¹ / ₄ " (FITS 80" BED w/ ADVANCED CONTROLS, 12° TRT)
32	39000968-M	KIT, ACTUATOR, HI-LO, STANDARD (ACTUATOR, HARDWARE, INSTRUCTIONS)
33	39000969-M	KIT, ACTUATOR, HI-LO, FAST (ACTUATOR, HARDWARE, INSTRUCTIONS)
40	39000792-M	KIT, ROLLER AND HUB (ONE ROLLER, ONE HUB, INSTRUCTIONS)
41	39000793-M	KIT, PENTAGON AND HUB (ONE PENTAGON, ONE HUB, INSTRUCTIONS)
48	600-1574	SCREW, HEX, 1/2-13 x 3/4"
54	11013253	BUMPER, STOP
85	11011230	BUSHING, STABILIZER
NS	N107	KIT, MAINS CABLE, CLASS I (GROUNDED) (CABLE, HARDWARE, INSTRUCTIONS)
NS	N108	KIT, MAINS CABLE, CLASS II (DOUBLE INSULATED) (CABLE, HARDWARE, INSTRUCTIONS)
NS	39001072	KIT, CABLE, HEAD ACTUATOR (CABLE, HARDWARE, INSTRUCTIONS)
NS	39001073	KIT, CABLE, FOOT ACTUATOR (CABLE, HARDWARE, INSTRUCTIONS)
NS	12150025*	GROUND WIRE ASSEMBLY, 5"
NS	12150026*	GROUND WIRE ASSEMBLY, 10"
NS	12541064*	SCREW, #10-16 x 1/2"
NS	12851004*	WASHER, SPLIT LOCK, #10
NS	12851001*	WASHER, LOCK, EXTERNAL TOOTH, #10
NS	12500013	PACKET, GREASE (ONE CC TUBE OF JOERNS-APPROVED GREASE)
NS	11017136	PENDANT GARMENT CLIP

NS = NOT SHOWN

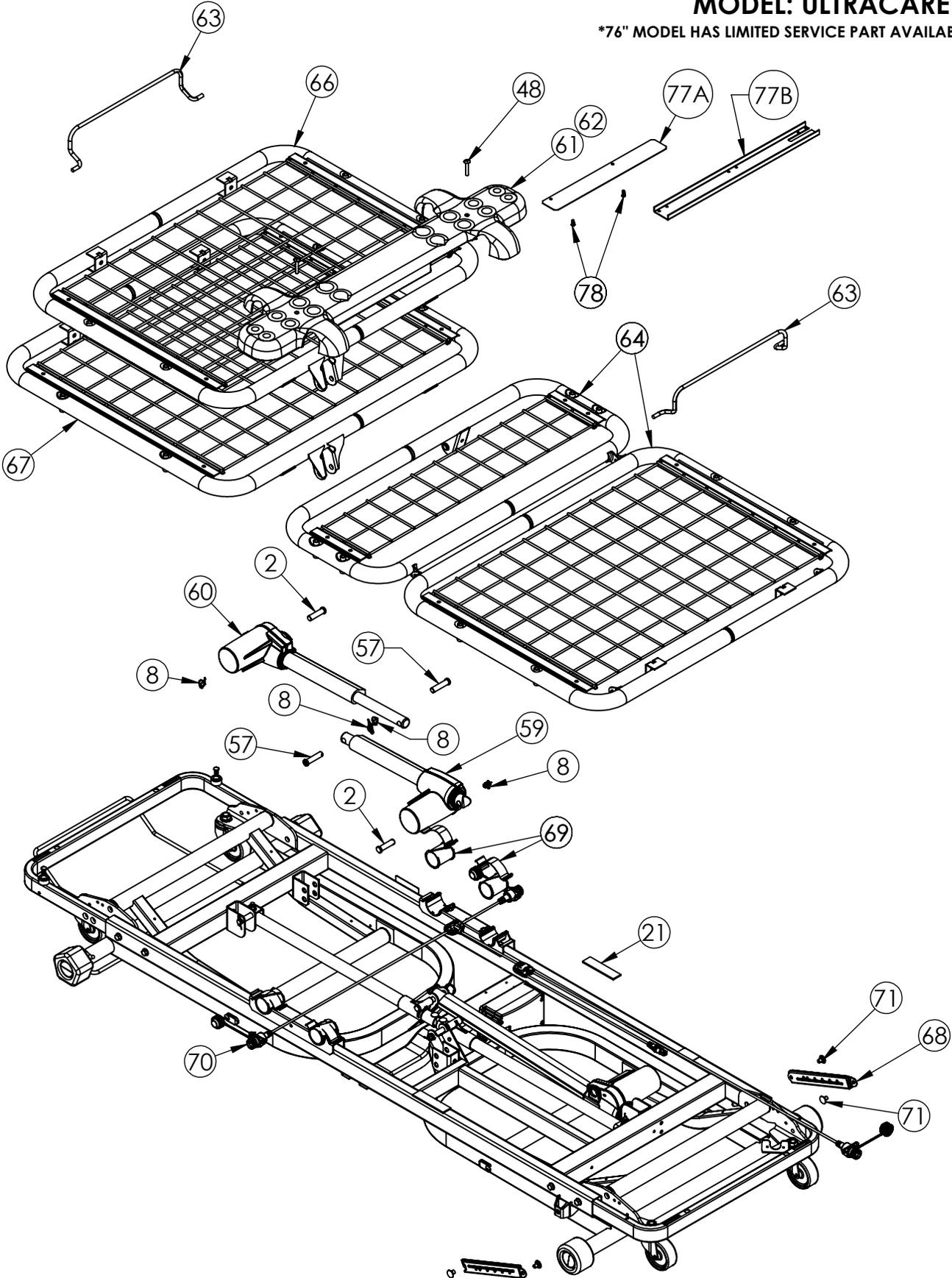
NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.
 ASTERISK (*) DENOTES PARTS ORDERABLE FOR CLASS I GROUNDED VERSION OF UCXT

MATTRESS SUPPORT COMPONENTS

76" AND 80" 500-LB VERSIONS

MODEL: ULTRACARE XT

***76" MODEL HAS LIMITED SERVICE PART AVAILABILITY**



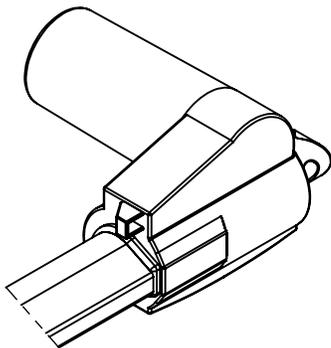
**MATTRESS SUPPORT COMPONENTS
76" AND 80" 500-LB COMPONENTS
MODEL: ULTRACARE XT**

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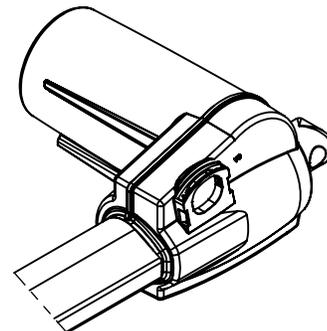
ITEM	PART NUMBER	DESCRIPTION
2	11012238	PIN, ACTUATOR PIVOT
8	12800032	PIN, LOCKING COTTER
21	11011331	PAD, STOP, KNEE/LEG
48	12552590	SCREW, THREADFORMING, 1/4-20 x 1 1/2" (INCLUDED w/ SEAT PAN KITS)
57	11014113	PIN, CLEVIS, 12mm x 2", HARDENED
59	39000972-M	KIT, ACTUATOR, BACK (ACTUATOR, HARDWARE, INSTRUCTIONS)
60	39000973-M	KIT, ACTUATOR, KNEE (ACTUATOR, HARDWARE, INSTRUCTIONS)
61	39000980	KIT, SEAT PAN, SOFT TONE (SEAT PAN, FASTENERS, INSTRUCTIONS)
63	11011369AL	WIREFORM, MATTRESS STOP
64	39001872	KIT, KNEE/ FOOT SECTIONS, UCXT (KNEE AND FOOT SECTIONS, MATTRESS STOP, HARDWARE, INSTRUCTIONS)
66	39001874	KIT, BACK SECTION, 76", UCXT (76" BACK SECTION, MATTRESS STOP, HARDWARE, INSTRUCTIONS)
67	39001873	KIT, BACK SECTION, 80", UCXT (80" BACK SECTION, MATTRESS STOP, HARDWARE, INSTRUCTIONS)
68	39000794-M	KIT, FOOT LEVELER, GATCH (ONE GATCH LEVER, RIVET REPLACEMENT KIT, INSTRUCTIONS)
69	39000802-M	KIT, SLEEP SURFACE BEARING (FOUR BEARINGS AND RETAINERS, LUBRICANT, INSTRUCTIONS)
70	39001051-M	KIT, CONTROL HARNESS (CONTROL HARNESS, FASTENERS, CABLE TIES, INSTRUCTIONS)
71	39000052-M	KIT, RIVET REPLACEMENT (FASTENERS TO REPLACE TWO RIVETS)
NS	39000979**	KIT, MOTOR CABLE, KNEE (MOTOR CABLE, CABLE TIES, INSTRUCTIONS)
NS	39001075***	KIT, MOTOR CABLE, KNEE (MOTOR CABLE, CABLE TIES, INSTRUCTIONS)
NS	39001074-M	KIT, MOTOR CABLE, BACK (MOTOR CABLE, CABLE TIES, INSTRUCTIONS)
NS	39001040	KIT, NUT COVER, ASSIST DEVICE (TWO NUT COVERS, FASTENERS, INSTRUCTIONS)
77A	11013002AL	COVER, SEAT PAN
77B	39002013	KIT, SEAT PAN SUPPORT (BRACKET, HARDWARE, INSTRUCTIONS)
78	12553205	SCREW, PLASTITE, #8-16 x 1/2"
NS	N517	KIT, MATTRESS SIDE STOP, 76" (TWO SIDE STOPS, FASTENERS, INSTRUCTIONS - FOR 76" HEAD SECTION, ALL FOOT SECTIONS)
NS	N518	KIT, MATTRESS SIDE STOP, 80" (TWO SIDE STOPS, FASTENERS, INSTRUCTIONS - FOR 80" HEAD SECTION)

NS = NOT SHOWN

NOTE: ITEMS MARKED WITH ** OR * - SEE DETAILS BELOW**

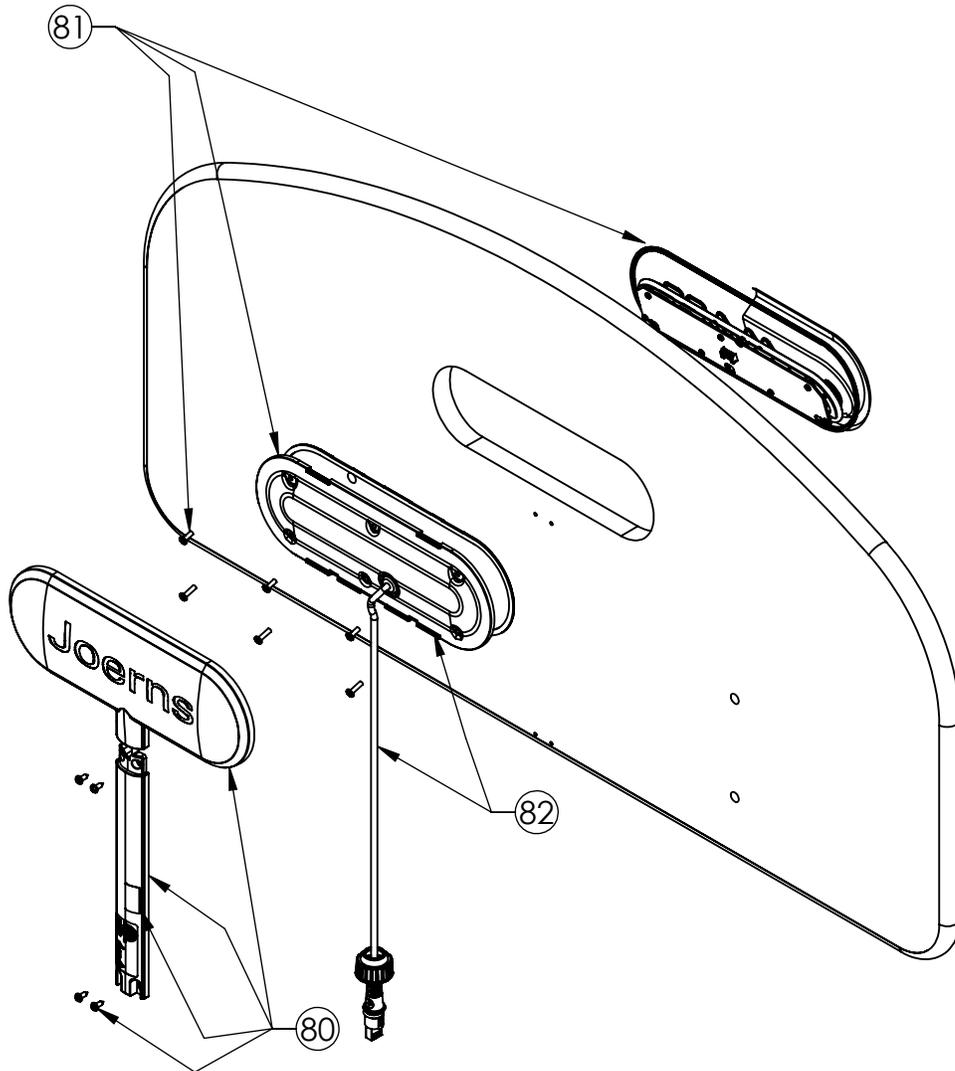


****KNEE CABLE REPLACEMENT
KIT 39000979 IS INTENDED FOR
USE WITH THIS ACTUATOR HOUSING**



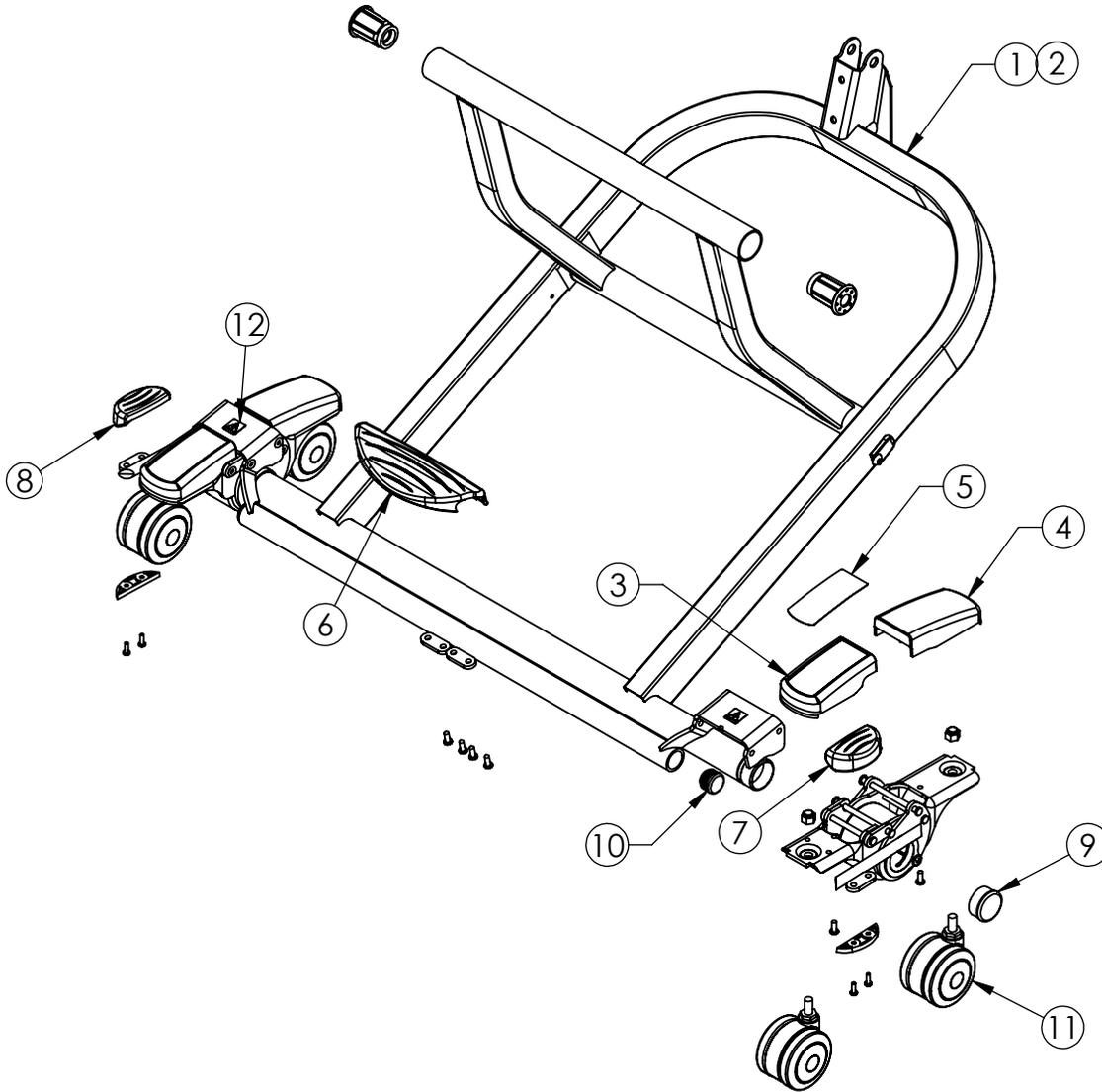
*****KNEE CABLE REPLACEMENT
KIT 39001075 IS INTENDED FOR
USE WITH THIS ACTUATOR HOUSING**

STAFF CONTROL PANEL COMPONENTS
76" AND 80" 500-LB VERSIONS
MODEL: ULTRACARE XT
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ITEM	PART NUMBER	DESCRIPTION
THE FOLLOWING COVER KITS CONTAIN BOTH REAR COVERS, FASTENERS, AND INSTRUCTIONS		
80	39001114	KIT, COVERS, STAFF CONTROL, STANDARD, SOFT TONE (ALSO REPLACES BROWN COLOR OPTION)
	39001115	KIT, COVERS, STAFF CONTROL, ADVANCED, SOFT TONE (ALSO REPLACES BROWN COLOR OPTION)
THE FOLLOWING STAFF CONTROL KITS CONTAIN THE STAFF CONTROL KEYPAD, CABLE ASSEMBLY, FASTENERS, AND INSTRUCTIONS		
81	39001112	KIT, STAFF CONTROL, STANDARD, SOFT TONE (ALSO REPLACES BROWN COLOR OPTION)
	39001113	KIT, STAFF CONTROL, ADVANCED, SOFT TONE (ALSO REPLACES BROWN COLOR OPTION)
THE FOLLOWING KIT CONTAINS THE CABLE ASSEMBLY AND FASTENERS		
82	39001016	KIT, STAFF CONTROL, CABLE AND COVER

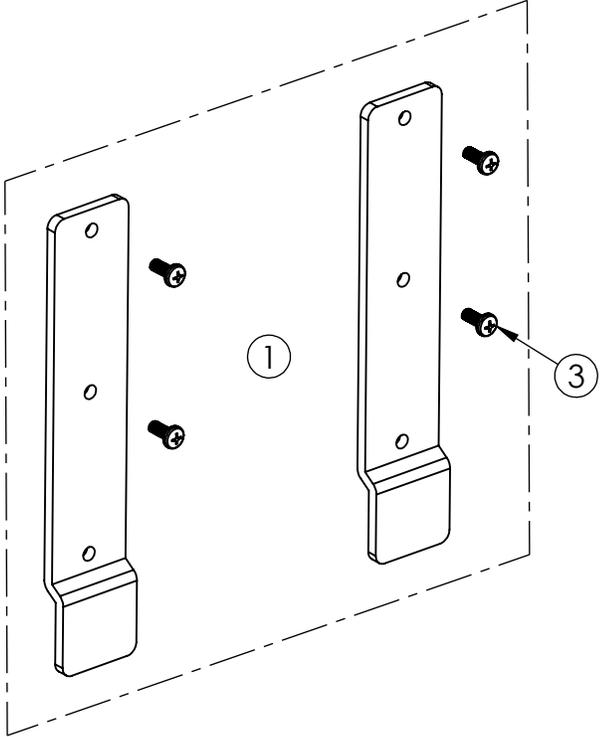
ULTRALOCK COMPONENTS
76" AND 80" 500-LB VERSIONS
MODEL: ULTRACARE XT
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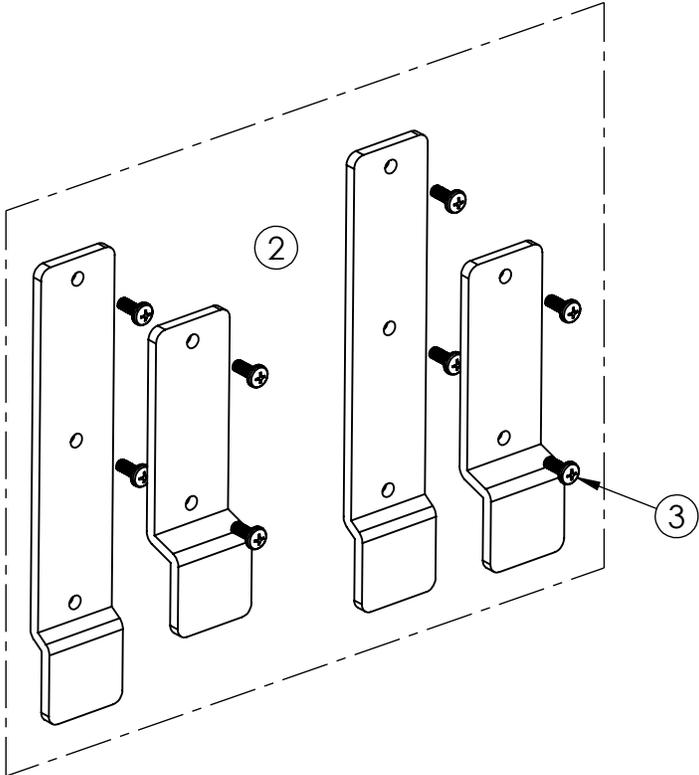
ITEM	PART NUMBER	DESCRIPTION
1	39001029AL	KIT, LEG ASSEMBLY w/ ULTRALOCK, HEAD (ALL PARTS SHOWN, HARDWARE, INSTRUCTIONS)
2	39001030AL	KIT, LEG ASSEMBLY w/ ULTRALOCK, FOOT (ALL PARTS SHOWN, HARDWARE, INSTRUCTIONS)
3	39001031	KIT, ULTRALOCK FRONT COVER (ONE COVER, LABEL, FASTENERS, INSTRUCTIONS)
4	39001032	KIT, ULTRALOCK REAR COVER (ONE COVER, FASTENERS, INSTRUCTIONS)
5	39001033	KIT, ULTRALOCK FRONT COVER LABEL (ONE LABEL, INSTRUCTIONS)
6	39001034	KIT, ULTRALOCK, CENTER PEDAL (PEDAL, FASTENERS, INSTRUCTIONS)
7	39001035-M	KIT, ULTRALOCK, RIGHT SIDE PEDAL (PEDAL, CAP, FASTENERS, INSTRUCTIONS)
8	39001036-M	KIT, ULTRALOCK, LEFT SIDE PEDAL (PEDAL, CAP, FASTENERS, INSTRUCTIONS)
9	39001037-M	KIT, TUBE CAP, 1½" (ONE CAP, INSTRUCTIONS)
10	39001038	KIT, TUBE CAP, 1⅛" (ONE CAP, INSTRUCTIONS)
11	39001041-M	KIT, CASTER STEM ASSEMBLY (ONE CASTER, LOCK NUT, INSTRUCTIONS)
12	39001042	KIT, CAUTION LABEL (ONE LABEL, INSTRUCTIONS)

PANEL COMPONENTS
76" AND 80" 500-LB VERSIONS
MODEL: ULTRACARE XT

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ITEM	PART NUMBER	DESCRIPTION
1	35000714AL	MOUNTING HARDWARE, HEAD PANEL (HEAD PANEL BRACKETS, SCREWS, INSTRUCTIONS)
2	35000713AL	MOUNTING HARDWARE, PANEL SET (HEAD AND FOOT PANEL BRACKETS, SCREWS, INSTRUCTIONS)
3	12542520	SCREW, 1/4-20 x 5/8" (INCLUDED IN MOUNTING HARDWARE KITS)



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